



SAFETY DATA SHEET

EVO-STIK 613 ADHESIVE

According to Regulation (EC) No 1907/2006

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name EVO-STIK 613 ADHESIVE
 Product No. 812017, 812109, 812307

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Adhesive.

1.3. Details of the supplier of the safety data sheet

Supplier BOSTIK LIMITED
 COMMON ROAD
 STAFFORD
 STAFFORDSHIRE
 ST16 3EH
 +44 1785 272625
 sds.uk@bostik.com

1.4. Emergency telephone number

+44 1785 272650 (24 Hours)

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical and Chemical Hazards	Flam. Liq. 2 - H225
Human health	Skin Irrit. 2 - H315; Eye Irrit. 2 - H319; STOT SE 3 - H336
Environment	Aquatic Chronic 2 - H411

Classification (1999/45/EEC) Xi;R36/38. F;R11. N;R51/53. R67.

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

2.2. Label elements

Label In Accordance With (EC) No. 1272/2008



Signal Word

Danger

Hazard Statements

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.

Precautionary Statements

P102	Keep out of reach of children.
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P271	Use only outdoors or in a well-ventilated area.

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P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P403+233	Store in a well-ventilated place. Keep container tightly closed.
P501	Dispose of contents/container in accordance with local regulations.
Supplementary Precautionary Statements	
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing vapour/spray.
P264	Wash contaminated skin thoroughly after handling.
P321	Specific treatment (see medical advice on this label).
P370+378	In case of fire: Use foam, carbon dioxide, dry powder or water fog for extinction.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P303+361+353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P313	Get medical advice/attention.
P332+313	If skin irritation occurs: Get medical advice/attention.
P337	If eye irritation persists:
P362	Take off contaminated clothing and wash before reuse.
P391	Collect spillage.
P403+235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
Supplemental label information	
EUH208	Contains ROSIN. May produce an allergic reaction.

2.3. Other hazards

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

ACETONE	10-30%
CAS-No.: 67-64-1	EC No.: 200-662-2
	Registration Number: 01-2119471330-49
Classification (EC 1272/2008) Flam. Liq. 2 - H225 EUH066 Eye Irrit. 2 - H319 STOT SE 3 - H336	Classification (67/548/EEC) F;R11 Xi;R36 R66 R67
BUTANONE	10-30%
CAS-No.: 78-93-3	EC No.: 201-159-0
	Registration Number: 01-2119457290-43
Classification (EC 1272/2008) Flam. Liq. 2 - H225 EUH066 Eye Irrit. 2 - H319 STOT SE 3 - H336	Classification (67/548/EEC) F;R11 Xi;R36 R66 R67

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CYCLOHEXANE		< 1%
CAS-No.: 110-82-7	EC No.: 203-806-2	
Classification (EC 1272/2008) Flam. Liq. 2 - H225 Skin Irrit. 2 - H315 STOT SE 3 - H336 Asp. Tox. 1 - H304 Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410		Classification (67/548/EEC) F;R11 Xn;R65 Xi;R38 R67 N;R50/53
ETHYL ACETATE		10-30%
CAS-No.: 141-78-6	EC No.: 205-500-4	Registration Number: 01-2119475103-46
Classification (EC 1272/2008) Flam. Liq. 2 - H225 EUH066 Eye Irrit. 2 - H319 STOT SE 3 - H336		Classification (67/548/EEC) F;R11 Xi;R36 R66 R67
NAPHTHA (PETROLEUM), HYDRODESULFURIZED LIGHT, DEAROMATIZED; <0.1% BENZENE		10-30%
CAS-No.: 92045-53-9	EC No.: 295-434-2	
Classification (EC 1272/2008) Flam. Liq. 2 - H225 Skin Irrit. 2 - H315 STOT SE 3 - H336 Asp. Tox. 1 - H304 Aquatic Chronic 2 - H411		Classification (67/548/EEC) Xn;R65. Xi;R38. F;R11. N;R51/53. R67.
NAPHTHA (PETROLEUM), HYDROTREATED LIGHT, <0.1% BENZENE,		5-10%
CAS-No.: 64742-49-0	EC No.:	
Classification (EC 1272/2008) Flam. Liq. 2 - H225 Skin Irrit. 2 - H315 STOT SE 3 - H336 Asp. Tox. 1 - H304 Aquatic Chronic 2 - H411		Classification (67/548/EEC) Xn;R65. Xi;R38. F;R11. N;R51/53. R67.
N-HEXANE		< 1%
CAS-No.: 110-54-3	EC No.: 203-777-6	
Classification (EC 1272/2008) Flam. Liq. 2 - H225 Skin Irrit. 2 - H315 Repr. 2 - H361f STOT SE 3 - H336 STOT RE 2 - H373 Asp. Tox. 1 - H304 Aquatic Chronic 2 - H411		Classification (67/548/EEC) F;R11 Repr. Cat. 3;R62 Xn;R65,R48/20 Xi;R38 R67 N;R51/53

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ROSIN	< 1%	
CAS-No.: 8050-09-7	EC No.: 232-475-7	
Classification (EC 1272/2008) Skin Sens. 1 - H317	Classification (67/548/EEC) R43	
XYLENE	5-10%	
CAS-No.: 1330-20-7	EC No.: 215-535-7	Registration Number: 01-2119488216-35
Classification (EC 1272/2008) Flam. Liq. 3 - H226 Acute Tox. 4 - H312 Acute Tox. 4 - H332 Skin Irrit. 2 - H315	Classification (67/548/EEC) R10 Xn;R20/21 Xi;R38	

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation

Remove victim immediately from source of exposure. Move the exposed person to fresh air at once. Get medical attention.

Ingestion

DO NOT induce vomiting. Get medical attention immediately.

Skin contact

Promptly wash contaminated skin with soap or mild detergent and water. Promptly remove clothing if soaked through and wash as above. Get medical attention if irritation persists after washing.

Eye contact

Rinse the eye with water immediately. Continue to rinse for at least 15 minutes and get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

4.3. Indication of any immediate medical attention and special treatment needed

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Extinguishing media

Fire can be extinguished using: Foam, carbon dioxide or dry powder.

5.2. Special hazards arising from the substance or mixture

Unusual Fire & Explosion Hazards

May travel considerable distance to source of ignition and flash back. Heat may cause the containers to explode. Solvent vapours may form explosive mixtures with air. Vapours are heavier than air and may spread near ground to sources of ignition.

Specific hazards

Toxic gases/vapours/fumes of: Carbon dioxide (CO₂). Carbon monoxide (CO).

5.3. Advice for firefighters

Special Fire Fighting Procedures

Fight advanced or massive fires from safe distance or protected location. Keep run-off water out of sewers and water sources. Dike for water control. Ventilate closed spaces before entering them. Keep up-wind to avoid fumes.

Protective equipment for fire-fighters

Wear self contained breathing apparatus

SECTION 6: ACCIDENTAL RELEASE MEASURES

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6.1. Personal precautions, protective equipment and emergency procedures

In case of inadequate ventilation, use respiratory protection. Use protective gloves, goggles and suitable protective clothing. Avoid inhalation of vapours and contact with skin and eyes. Provide adequate ventilation.

6.2. Environmental precautions

Prevent entry into drains.

6.3. Methods and material for containment and cleaning up

Absorb with sand or other inert absorbent. Containers with collected spillage must be properly labelled with correct contents and hazard symbol.

6.4. Reference to other sections

Wear protective clothing as described in Section 8 of this safety data sheet.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Keep away from heat, sparks and open flame. Avoid spilling, skin and eye contact. Ventilate well, avoid breathing vapours. Use approved respirator if air contamination is above accepted level.

7.2. Conditions for safe storage, including any incompatibilities

Flammable/combustible - Keep away from oxidisers, heat and flames. Ground container and transfer equipment to eliminate static electric sparks. Store at moderate temperatures in dry, well ventilated area.

Storage Class

Flammable liquid storage.

7.3. Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Name	STD	TWA - 8 Hrs		STEL - 15 Min		Notes
ACETONE	WEL	500 ppm	1210 mg/m ³	1500 ppm	3620 mg/m ³	
BUTANONE	WEL	200 ppm(Sk)	600 mg/m ³ (Sk)	300 ppm(Sk)	899 mg/m ³ (Sk)	
CYCLOHEXANE	WEL	100 ppm	350 mg/m ³	300 ppm	1050 mg/m ³	
ETHYL ACETATE	WEL	200 ppm		400 ppm		
N-HEXANE	WEL	20 ppm	72 mg/m ³			
XYLENE	WEL	50 ppm(Sk)	220 mg/m ³ (Sk)	100 ppm(Sk)	441 mg/m ³ (Sk)	

WEL = Workplace Exposure Limit.

Ingredient Comments

WEL = Workplace Exposure Limits

8.2. Exposure controls

Protective equipment



Engineering measures

Explosion-proof general and local exhaust ventilation.

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Respiratory equipment

Respiratory protection must be used if air contamination exceeds acceptable level. Wear mask supplied with: Gas cartridge suitable for organic substances.

Hand protection

Protective gloves must be used if there is a risk of direct contact or splash. Use protective gloves made of: Nitrile.

Eye protection

Wear splash-proof eye goggles to prevent any possibility of eye contact.

Other Protection

Wear appropriate clothing to prevent repeated or prolonged skin contact.

Hygiene measures

Wash promptly if skin becomes contaminated. Wash hands at the end of each work shift and before eating, smoking and using the toilet.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Liquid
Colour	Yellowish
Odour	of solvents
Solubility	Insoluble in water
Relative density	0.84
Flash point (°C)	- 20

9.2. Other information

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

10.2. Chemical stability

Avoid Heat, sparks, flames.

10.3. Possibility of hazardous reactions

Not available.

10.4. Conditions to avoid

Not known.

10.5. Incompatible materials

Materials To Avoid

No incompatible groups noted.

10.6. Hazardous decomposition products

Not known.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Inhalation

Drowsiness, dizziness, disorientation, vertigo.

Skin contact

Prolonged contact may cause dryness of the skin.

Eye contact

Irritating to eyes.

SECTION 12: ECOLOGICAL INFORMATION

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Ecotoxicity

Dangerous for the environment: May cause long-term adverse effects in the aquatic environment. Contamination of the terrestrial and aquatic environments should be avoided

12.1. Toxicity

No data available

12.2. Persistence and degradability

Degradability

No data available.

12.3. Bioaccumulative potential

Bioaccumulative potential

No data available on bioaccumulation.

12.4. Mobility in soil

Mobility:

Semi-mobile.

12.5. Results of PBT and vPvB assessment

No data available

12.6. Other adverse effects

Not available.

SECTION 13: DISPOSAL CONSIDERATIONS

General information

Waste is classified as hazardous waste. Disposal to licensed waste disposal site in accordance with the local Waste Disposal Authority.

13.1. Waste treatment methods

Dispose of waste and residues in accordance with local authority requirements.

SECTION 14: TRANSPORT INFORMATION

14.1. UN number

UN No. (ADR/RID/ADN)	1133
UN No. (IMDG)	1133
UN No. (ICAO)	1133

14.2. UN proper shipping name

Proper Shipping Name	ADHESIVES (NAPHTHA (PETROLEUM), HYDRODESULFURIZED LIGHT, DEAROMATIZED; <0.1% BENZENE)
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14.3. Transport hazard class(es)

ADR/RID/ADN Class	3
ADR/RID/ADN Class	Class 3: Flammable liquids.
ADR Label No.	3
IMDG Class	3
ICAO Class/Division	3
Transport Labels	



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14.4. Packing group

ADR/RID/ADN Packing group	III
IMDG Packing group	III
ICAO Packing group	III

14.5. Environmental hazards

Environmentally Hazardous Substance/Marine Pollutant



14.6. Special precautions for user

EMS	F-E, S-D
Emergency Action Code	•3YE
Hazard No. (ADR)	33
Tunnel Restriction Code	(D/E)

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Statutory Instruments

The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (S.I 2009 No. 716). Control of Substances Hazardous to Health.

Approved Code Of Practice

Classification and Labelling of Substances and Preparations Dangerous for Supply.

Guidance Notes

Workplace Exposure Limits EH40. CHIP for everyone HSG(108). Introduction to Local Exhaust Ventilation HS(G)37.

EU Legislation

Dangerous Substance Directive 67/548/EEC. Dangerous Preparations Directive 1999/45/EC. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 with amendments.

15.2. Chemical Safety Assessment

SECTION 16: OTHER INFORMATION

General information

This product should be used as directed by Bostik Ltd. For further information consult the product data sheet or contact Technical Services.

Information Sources

This safety data sheet was compiled using current safety information supplied by distributor of raw materials.

Revision Comments

NOTE: Lines within the margin indicate significant changes from the previous revision. This safety data sheet supersedes all previous issues and users are cautioned to ensure that it is current. Destroy all previous data sheets and if in doubt contact Bostik Limited.

Issued By	Approved LJ
Revision Date	January 2014
Revision	3
Date	June 2009

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Risk Phrases In Full

R10	Flammable.
R20/21	Harmful by inhalation and in contact with skin.
R48/20	Harmful: danger of serious damage to health by prolonged exposure through inhalation.
R65	Harmful: may cause lung damage if swallowed.
R11	Highly flammable
R36/38	Irritating to eyes and skin.
R36	Irritating to eyes.
R38	Irritating to skin.
R43	May cause sensitisation by skin contact.
R62	Possible risk of impaired fertility.
R66	Repeated exposure may cause skin dryness or cracking.
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R67	Vapours may cause drowsiness and dizziness.
R50/53	Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Hazard Statements In Full

H319	Causes serious eye irritation.
H315	Causes skin irritation.
H226	Flammable liquid and vapour.
H332	Harmful if inhaled.
H312	Harmful in contact with skin.
H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H317	May cause an allergic skin reaction.
H373	May cause damage to organs <> through prolonged or repeated exposure.
H336	May cause drowsiness or dizziness.
EUH066	Repeated exposure may cause skin dryness or cracking.
H361f	Suspected of damaging fertility.
H411	Toxic to aquatic life with long lasting effects.
H410	Very toxic to aquatic life with long lasting effects.
H400	Very toxic to aquatic life.